

**Work Order ID 109734**

Wednesday, November 27, 2013 2:54:47 PM

**\*109734\***

Page 1

Item ID: D412-630-013

Accept

**\*N9000040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Access-Step LH

Start Date: 11/27/2013 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 11/28/2013 Req'd Qty: 1.00

**\*1\***

Customer: CASCE01

Reference: RMA RA111645

Approvals: Process Plan: *MF*Date: *13-11-27* Tooling:

QC:

Date: SPC (Y/N):

Date:

Run Start **\*NR1\***

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D2801

A1

IIN D412-630

Rev N

100

0.00

**\*100\***

QC

Quality Control

Memo

0.00

INSPECT RA 111645 D412-630-013 X 1 B25219

PART IS SCRAP

GIVE STEP TO ENGINEERING/CUSTOMER SUPPORT

110

QC21- Final Inspection - Work Order Release

0.00

**\*110\***

QC

Quality Control

Memo

0.00

*14-03-26*

# Picklist Print

Wednesday, November 27, 2013 2:54:46 P

Page 1

Work Order ID: 109734  
Parent Item: D412-630-013  
Parent Item Name: Heli-Access-Step LH

Start Date: 11/27/2013

Required Date: 11/28/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:H 09-03-02 as per rev.M DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-630-013 Heli-Access-Step LH		Manufactured	No				Each	0.0000		1			

1 x 25219  
MF 11-27

# **RA 111645 D412-630-013**

## **B25219**

Received @ Dart November 4<sup>th</sup>, 2013  
Inspected @ Dart November 8<sup>th</sup>, 2013

CUSTOMER: ASCENT HELICOPTERS  
CUSTOMER CONTACT: TRENT LEMKE  
SHIPPED FROM: PARKSVILLE BC, CANADA

### **Instructions for RA 111645 D412-630-013 B25219**

- Step returned to Dart Hawkesbury with no hard ware (kit) and no removal tags
- D2802-041 arm has a crack located in a machined pocket
  - Would appear (without any testing) a defect in the D2801-041 arm
  - Normal cracking is found in the welding location of the arm to step extrusion
- A work order is needed to give step over to customer support/engineering for traceability of the step arriving at Dart and it location in the shop of customer request step to be returned to their facility

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**Time Estimate** = N/A

**Departments Required:** Customer support / Engineering

**Pictures Attached** = NO

**QTY INSPECTED** = x1 D412-630-013 (D2801-041) B25219

**THIS INSTRUCTION SHEET MUST  
BE ATTACHED TO THE  
RESTOCKING WORK ORDER AT  
ALL TIMES!!!!**